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# ROMAN CERAMIC PIECES FROM CENTRAL SPAIN: VISUAL, TEXTURAL, CHEMICAL, MINERALOGICAL AND STATISTICAL ANALYSIS

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## ABSTRACT

A complete visual, mineralogical, textural, chemical and statistical study is presented of thirty ceramic specimens recovered from various Roman archaeological sites in central Spain (Ávila). Therefore, the novelty of this work is that we report the first complete study of pottery fragments in the Ávila region (Castile and Leon, Spain) dating back to the Roman Empire. Potential/local raw materials were characterised, in order to classify ancient pottery samples by origin. The presence of firing minerals in the ancient ceramic samples was studied, to investigate the technology used in their manufacture. Another innovation of this article is that the statistical study has established links between ceramic samples, shedding further light on knowledge of manufacturing techniques in this region during the Roman Empire.

Similar materials were identified in most of the ceramic pieces from the archaeological sites, all present in the local geological environment, which underlines their autochthonous origin. The raw materials were initially chosen on the basis of the final use of the sample (typology of the samples: *Terra sigillata hispanica*, common pottery and *tegulae*).

The samples were manufactured within three different temperature ranges (temperature >  $900C^{\circ}$ , between  $900 - 800^{\circ}C$  and between  $800- 600^{\circ}C$ ) and under three different redox environments (oxidizing, reduction and irregular conditions). Non-plastic inclusions were added, intentionally or otherwise, to the initial clay, depending on the final typology of the sample.

KEYWORDS: Roman ceramics, Archaeometry, Chemical analysis, Mineralogical analysis, Centre of Spain.

## **1. INTRODUCTION**

Archaeometry, a sub-discipline of archaeology, studies the origins of ceramic pieces, their manufacture processes and associated technologies, the location of production centres, etc. (Butzer, 1989; García Heras and Olaetxea, 1992; Pérez Arantegui et al., 1996; Vigil de la Villa and García Giménez, 2005; Williams, 2005; Segvic et al., 2012). Fragments of ancient pottery pieces are the most common artefacts found during the excavation of archaeological sites, which immense interest to archaeologists are of (Ravisankar et al., 2011). Pottery analysis reveals information on the daily life and the cultural aspects of ancient society. Mineralogical composition can reveal technological aspects of pottery production (Gallart and Mata, 1995; Palanivel and Kumar, 2011) and a comparison of the mineralogical compositions of both the raw materials and the pottery samples can often reveal the origin of the pottery (Vigil de la Villa et al., 1998, Barrios et al., 2009; Barone et al., 2014; Waksman et al., 2014). The minerals in ancient pottery are classified as primary minerals (minerals present in the raw materials that have not undergone reactions at a wide range of temperatures), and firing minerals (minerals formed during the firing process). The presence and absence of firing minerals in ancient pottery play a vital role in the estimation of firing temperature (Ramos et al., 1990; Iordanidis et al. ,2009; Palanivel and Kumar, 2011; Ravisankar et al., 2011). Chemical analysis is increasingly used as a tool in archaeological studies (Carmona et al., 2014), as it can reveal the origin of the samples, when the chemical analyses of each sample and of a selection of raw materials are compared (Barone et al., 2012; Finlay, et al., 2012; Barone et al., 2014). The regional geochemical background is crucial to identify the source of the raw materials used in the manufacture of the ceramics (Dias and Prudencio, 2008).

This paper shows archaeometric data from thirty ceramic specimens found in three Roman archaeological deposits in the region of Ávila (Spain); "Huerta de la Dehesa", "Las Torrecillas I" and "Las Vegas" (Figure 1). Despite the historical importance of ceramic samples from Roman archaeological deposits in the region of Ávila (Spain), there are very few studies of the mineralogical and the chemical composition of the ceramics from this region. In general, the identification of local products has always been founded on traditional methods, namely observation with the naked eye (Barone et al., 2012; Segvic et al., 2012) only in a few cases chemical and mineralogical studied has been done. For this reason, for a complete study of the samples found in Ávila, this work includes a visual, mineralogical, textural and

statistical study of the ancient pottery samples and their potential local/regional raw materials, in order to classify each piece by its origin. The technology used in their manufacture is also investigated, through information gleaned from the fired minerals in the pottery samples.

The province of Ávila (Spain) had a Roman settlement at least since the first century. Roman rural settlements dating back to the Flavian period on the northern plateau of Spain have been confirmed in an archaeological survey (Ariño, 2006; Blanco, 2009). However, little information exists on Roman sites in the province of Ávila, because no detailed studies have been made. We know of the existence of Roman settlements in different towns of the province such as Piedrahita, Magazos, Niharra or Mancera de Arriba (Rodriguez, 2003), but previous data are old and not very specific. Moreover the epigraphy that has been found in the province is significantly low and is often concentrated in the city of Ávila and in the sanctuary of Postoloboso (Candeleda) (Hernando, 2005). In short, we find few studies on Roman rural settlements. So as to complete this information, a systematic survey was conducted and ceramic fragments were collected from three archaeological sites, to perform a complete characterization of the samples.



Figure 1. Location of Archaeological Sites

Las Vegas site is located at Solana del Rio Almar, in a spacious valley. Many and varied archaeological materials, some of which are constructive artefacts, have been found at this site, prominent among which are the granite blocks located near the Almar River. Las Torrecillas I is located at Blascomillán. This site preserves a structure of *opus caementicium*, which the Archaeological Inventory has associated with a large reservoir structure the ends of which are polygonal shapes. The existing wall has a width of 60 cm. and at some points rises to one meter in height. Finally, Huerta de la Dehesa is located in Bonilla de la Sierra. This archaeological site is defined by a large variety of materials on which we have very little information (Figure 1).

No complete systematic excavations appear to have been done at these Roman archaeological sites and evidence that illegal excavations have taken place on several occasions is limited to the "Las Vegas" site.

The area is geologically situated within the Central Iberian Zone, the innermost part of the Hercynian Cordil-lera System (Sociedad Geológica de España e Instituto Geológico y Minero de España, 2004). The archaeological settlements are sited on a thick sequence of Tertiary to Quater-nary sediments where siliceous sedimentary rocks are presented. The materials are levels of clays, mudstones, arkoses, sand-stones, conglomerates and limestones, with intercalations of palaeochannels of sands and gravels.

## 2. MATERIALS AND METHOD

A selection of 30 ancient ceramic fragments was taken from archaeological digs in the Almar Valley, near Ávila (Spain) (de Soto, 2010). Samples were selected according to their morphology, typology (*terra sigillata hispanica*, common pottery and *tegulae*) and chronology (Roman Empire). The samples were found at three archaeological sites (Huerta de la Dehesa (HD), Las Torrecillas I (LT) and Las Vegas (LV)) (Figure 1) and were as representative as possible. These samples were characterised according to their colour, texture, mineralogy and chemistry. In all cases, a minimal part of sample was taken to minimize damage to archaeological objects.

Three raw reference materials were collected in the archaeological sites and then they were analysed with the purpose of identifying the ancient clay sources. For this purpose, we had chosen the places next to the ancient craftsmen's quarters (Barone *et al.*, 2012).

The pottery samples were labelled "HD", "LT" or "LV", to indicate the location of the archaeological site, followed by an identification number. The raw material patterns were labelled with an "S" signifying soil, followed by "HD", "LT" or "LV" to indicate the location of the archaeological site.

## 2.1. Visual Examination

The colour of the samples was studied, in order to determine the redox conditions of the manufacturing process. The colour sample was observed with the Munsell Soil Color Chart (Munsell, 1975).

## 2.2. Mineralogical Analysis

XRD is a powerful tool in characterizing archaeological ceramics (Eiland and Williams, 2001). For this reason, the mineralogical compositions of the ancient ceramics and soil samples were determined by X-Ray diffraction (XDR) using a SIEMENS D-5000 with a Cu anode, operating at 30 mA and 40 kV, using divergence and reception slits of 2 mm and 0.6 mm, respectively. Peaks were identified following the criteria propose by Schultz (1964) and Brindley and Brown (1984). The estimated peaks for the semiquantitative analysis are (Islam and Lotse, 1986): smectite 14.4Å; illite 9.9Å; kaolinite 7.14Å; phyllosilicates 4.49Å; quartz 4.26Å; feldspar-K 3.30 – 3.24Å; plagioclase 3.22 – 3.18Å; calcite 3.30Å; pyroxene 2.29Å and dolomite 2.88Å. Since the powder method was used, clay minerals were not quantified.

Mineralogical and textural analysis of the samples was also studied by the observation of thin transverse sections (20–25  $\mu$ m) in a Petrographic Polarisation Orto Plan Pol Leitz Microscope, using both white and crossed polarised light with 64 augmentations.

## 2.3. Chemical Analysis

Dissolution of samples was performed as follows (García Giménez et al., 2005): a minimum amount of sample was treated with hydrofluoric acid in an open vessel, heating it on a hot plate until dryness. This treatment was followed by the addition of aqua regia, heating again until dryness. The residue was dissolved with 1ml of concentrated hydrochloric acid and diluted with water to the mark in Teflon volumetric flasks. Care was taken to keep contamination to a minimum. Ultrapure water was used throughout and all reagents used were of analytical grade. Chemical analyses of both major and minor elements were performed by inductively coupled plasma-mass spectrometry (ICP-MS) in a Sciex Elan 6000 Perkin Elmer spectrometer equipped with an AS91 autosampler. Inductively-coupled plasma spectrometry is one of the most important chemical techniques for the characterization of solid materials in recent studies and is becoming more popular in archaeological studies, as it provides information on a huge number of elements (William, 2005). Chemical analysis is an ideal technique, to obtain a concentration fingerprint of the pottery sample (Marengo et al., 2005; William, 2005).

A total of 55 elements were determined: Al<sub>2</sub>O<sub>3</sub>, CaO, K<sub>2</sub>O, Fe<sub>2</sub>O<sub>3</sub>, Na<sub>2</sub>O, MgO, MnO<sub>2</sub>, and TiO<sub>2</sub> as major elements; B, Ba, Be, Bi, Ce, Co, Cr, Cs, Cu, Dy, Er, Eu, Ga, Ge, Gd, Hf, Hg, Ho, La, Li, Lu, Mo, Nb, Nd, Ni, Pb, Pr, Rb, Re,Sb, Sc, Se, Sm, Sn, Sr, Ta, Tb, Th, Tl, Tm, U, V,W, Y, Yb, Zn and Zr as minor and trace elements. Moreover, SiO<sub>2</sub> content was estimated. Data for As, Rh and Ru were in all the cases below the detection limits and will not be given further consideration. Blank samples, standard samples and duplicated samples were simultaneously performed as quality control.

## 2.4. Statistical Analysis

Statistical analysis is commonly used in archaeometric applications to identify or display structures in the chemical composition of archaeological artefacts (Baxter, 1995). In this study, several analyses were done using the following programs: SPSS 18 Programme and Origin 75E version. The first step was to classify the samples as a function of their major elements using a ternary diagram (Al<sub>2</sub>O<sub>3</sub> -Fe<sub>2</sub>O<sub>3</sub>+MgO - K<sub>2</sub>O+Na<sub>2</sub>O+CaO), (Pérez-Arantegui et al., 1996) and to compare the major constituents in different selected groups by box and whisker graphics. This representation helps interpret the distribution of data. In this plot, each box encloses the middle 50%, where the median is represented as a horizontal line inside the box. Vertical lines extending from each end of the box (called whiskers) enclose data within 1.5 interquartile ranges. Values falling beyond the whiskers, but within three interquartile ranges, are plotted as individual points (suspect outliers). Far outside points (outliers) are distinguished. Finally, in a second step, supervised pattern recognition was applied to this study. Linear discriminant analysis was used for hard classification purposes, trying to establish possible connections between groups of samples and variables and possible connections among ceramic samples and soil samples. This procedure is useful for classifying the dataset into groups. It generates a small number of functions of quantitative measurements, which are linear combinations of the standardized pattern variables with weight coefficients. The procedure assumes that the variables are drawn from a population with multivariate normal distributions and that variables have equal variances.

## **3. RESULTS AND DISCUSSION**

## 3.1 Visual Examination

Table I and Figure 2 summarize the following characteristics: use of the piece, colour, redox condition of the melting process and the textural group.

There are differences between pottery samples and the sections of the same pottery sample. The colour variations are attributed to temperature gradients, time of the process and redox conditions during the melting process (Pérez Arantegui et al., 1996, Orton et al., 1997; Feliu et al., 2004). Red samples corresponded to the samples fired under oxidizing conditions, due to the oxidation of iron oxides. Grey pottery samples are samples fired under reduction conditions. Finally, samples with red and grey colours correspond to samples in an irregular firing process (Feliu et al., 2004). The three different redox environments were produced in the firing process at these archaeological sites. The most common redox condition was the oxidizing condition (16 samples) followed by the reduction condition (7 samples) and the irregular condition (7 samples) (Table I).



Figure 2. Photographs of ancient ceramic samples. A: HD\_10, B: HD\_1, C: HD\_4, D: LT\_9, E: LT\_1, F: LT\_6, G: LV\_10, H: LV\_2, I: LV\_8

In the *terra sigillata hispanica* samples, the redox condition was always an oxidizing condition. In the *tegulae* samples, the redox condition was an irregular or an oxidizing condition. Finally, the "common pottery" samples showed all three redox conditions. The choice of one particular firing process with its oxidizing conditions would have determined the use to which the clay vessels were put (typology).

|        |                | Colour    |             | 120000   | THE CLEWE                | Redox        |
|--------|----------------|-----------|-------------|----------|--------------------------|--------------|
| Sample | 2 <b>2</b> 000 | -         |             | Textural | Typology                 | condition of |
|        | surface        | surface   | Cental part | Broup    |                          | process      |
| HD_1   | 2.5YR 4/6      | 2.5YR 4/6 | 2.5YR 4/6   | Fine     | Hispanic terra sigillata | Oxidizing    |
| HD_2   | 2.5YR 5/8      | 2.5YR 5/8 | 2.5YR 5/8   | Fine     | Hispanic terra sigillata | Oxidizing    |
| HD_3   | 2.5YR 6/8      | 2.5YR 6/8 | 2.5YR 6/8   | Fine     | Common pottery           | Oxidizing    |
| HD_4   | 10YR 6/1       | 10YR 6/1  | 10YR 4/1    | Coarse   | Common pottery           | Reducing     |
| HD_5   | 10YR 5/3       | 10YR 5/3  | 10YR 5/3    | Coarse   | Common pottery           | Oxidizing    |
| HD_6   | 10YR 4/1       | 10YR 4/1  | 10YR 4/1    | Coarse   | Common pottery           | Reducing     |
| HD_7   | 10YR 6/1       | 10YR 6/1  | 10YR 4/1    | Coarse   | Common pottery           | Reducing     |
| HD_8   | 2.5YR 6/6      | 2.5YR 6/6 | 10YR 4/1    | Fine     | Common pottery           | Irregular    |
| HD_9   | 2.5YR 5/6      | 2.5YR 5/6 | 2.5YR 5/2   | Coarse   | Tegula                   | Irregular    |
| HD_10  | 2.5YR 5/6      | 2.5YR 5/6 | 2.5YR 5/6   | Coarse   | Tegula                   | Oxidizing    |
| LT_1   | 2.5YR 5/8      | 2.5YR 5/8 | 2.5YR 5/8   | Fine     | Hispanic terra sigillata | Oxidizing    |
| LT_2   | 2.5YR 6/8      | 2.5YR 6/8 | 2.5YR 6/8   | Fine     | Hispanic terra sigillata | Oxidizing    |
| LT_3   | 2.5YR 5/8      | 2.5YR 5/8 | 10YR 6/1    | Fine     | Common pottery           | Irregular    |
| LT-4   | 2.5YR 6/4      | 2.5YR 6/8 | 2.5YR 6/4   | Coarse   | Common pottery           | Oxidizing    |
| LT_5   | 2.5YR 6/4      | 10YR 5/4  | 10YR 5/4    | Coarse   | Common pottery           | Irregular    |
| LT_6   | 10YR 3/2       | 10YR 3/2  | 10YR 3/2    | Coarse   | Common pottery           | Reducing     |
| LT_7   | 10YR 5/1       | 10YR 5/1  | 10YR 5/1    | Coarse   | Common pottery           | Reducing     |
| LT_S   | 10YR 2/1       | 10YR 2/1  | 10YR 2/1    | Coarse   | Common pottery           | Reducing     |
| LT_9   | 2.5YR 6/8      | 2.5YR 6/8 | 2.5YR 6/8   | Coarse   | Tegula                   | Oxidizing    |
| LT_10  | 2.5YR 5/8      | 2.5YR 5/8 | 2.5YR 5/2   | Coarse   | Tegula                   | Irregular    |
| LV_1   | 2.5YR 4/8      | 2.5YR 4/8 | 2.5YR 4/8   | Fine     | Hispanic terra sigillata | Oxidizing    |
| LV_2   | 2.5YR 6/8      | 2.5YR 6/8 | 2.5YR 6/8   | Fine     | Hispanic terra sigillata | Oxidizing    |
| LV_3   | 2.5YR 6/4      | 2.5YR 6/8 | 2.5YR 6/4   | Fine     | Common pottery           | Oxidizing    |
| LV_4   | 2.5YR 5/3      | 2.5YR 5/3 | 2.5YR 5/3   | Coarse   | Common pottery           | Oxidizing    |
| LV_5   | 2.5YR 5/6      | 10YR 7/1  | 10YR 6/1    | Coarse   | Common pottery           | Irregular    |
| LV_6   | 2.5YR 5/2      | 2.5YR 5/2 | 2.5YR 5/2   | Coarse   | Common pottery           | Oxidizing    |
| LV_7   | 2.5YR 6/4      | 2.5YR 6/6 | 2.5YR 6/6   | Coarse   | Common pottery           | Oxidizing    |
| LV_8   | 10YR 3/1       | 10YR 3/1  | 10YR 3/1    | Coarse   | Common pottery           | Reducing     |
| LV_9   | 2.5YR 6/8      | 2.5YR 6/8 | 2.5YR 6/1   | Coarse   | Tegula                   | Irregular    |
| LV 10  | 2.5YR 6/8      | 2.5YR 6/8 | 2.5YR 6/8   | Coarse   | Tegula                   | Oxidizing    |

Table I. Colour, textural group and typology of the samples

## 3.2 Mineralogical and Textural Study

XRD data on the ceramic samples and soil samples show the marked homogeneity of the mineralogical composition in all specimens. Quartz was always the most abundant mineral, followed by Kfeldspar, plagioclase and phyllosilicates in decreasing order of abundance (Table II). In addition, variable amounts of dolomite, calcite, and hematite were also identified in some samples. The same minerals were found in the raw materials with different proportions.

According to the textural analysis, the ceramic samples could be divided into two textural groups: fine and coarse texture (Table I). The fine texture is characteristic for ceramics with a homogeneous groundmass, in which small and sub to wellrounded grains of tectosilicates (quartz, feldspars and plagioclase) are incorporated in a matrix of phyllosilicates (Figure 3A). In contrast, the coarse fabric is characteristic of ceramics with a poor phyllosilicate matrix, where abundant non-plastic inclusions were found (Figure 3B). Table I show that most of the samples had a coarse texture. The fine texture always corresponds to the *terra sigillata hispanica* group. This observation indicates that the non-plastic inclusions were added intentionally or otherwise in the initial clay, depending on the typology of the sample.



Figure 3. Thin-sections of the ceramic samples (x 230). A: Sample with fine texture (HD-8). Light: white light- Right with cross light. B: Sample with coarse texture (HD-6). Light: white light- Right with cross light

Examination of thin-sections revealed that the most abundant non-plastic inclusions were quartz, feldspars and plagioclase (abundant minerals in the archaeological site). Therefore, these inclusions are clearly related to the geological environment area. The inclusions are large angular to sub-angular grains compared with the fine-grained minerals from the raw material (Figure 3B). Quartz, feldspars and plagioclases were intentionally added to improve the refractoriness of the samples (Hein *et al.*, 2007).

| Table II. Mineralogica | l composition of | the ceramics and | l raw materials (%) |
|------------------------|------------------|------------------|---------------------|
|------------------------|------------------|------------------|---------------------|

| Sample | P(%) | Qtz (%) | FK(%) | Pl (%)   | Ca (%) | Do (%) | Others  |
|--------|------|---------|-------|----------|--------|--------|---|
| HD_1   | 29   | 39      | 10    | 22       | Trc    | Trc    | Illite  |
| HD_2   | 27   | 51      | 10    | 12       | Trc    | Trc    | Illite  |
| HD_3   | 9    | 32      | 27    | 17       | 1      | 14     | Illite  |
| HD_4   | 29   | 18      | 15    | 38       | -      | Trc    | Illite  |
| HD_5   | 12   | 86      | 2     | <u>_</u> | Trc    | Trc    | Illite, hematite (trc)  |
| HD_6   | 18   | 47      | 15    | 14       | 3      | 3      | Illite, gehlenite   |
| HD_7   | 23   | 47      | 12    | 18       | Trc    | Trc    | Illite  |
| HD_8   | 30   | 46      | 15    | 9        | Trc    | Trc    | Illite  |
| HD_9   | Trc  | 23      | 51    | 15       | 7      | 4      | Illite  |
| HD_10  | 11   | 19      | 53    | 9        | 5      | 3      | Illite, gehlenite   |
| HD_S   | Trc  | 64      | 27    | -        |        | 9      | Illite  |
| LT_1   | Trc  | 91      | 9     | -        | . 8    | -      | and the second se |
| LT_2   | 19   | 48      | 7     | 13       | 9      | 4      | Illite  |
| LT_3   | 16   | 52      | 17    | 15       | -      | -3     | Illite, hematite (trc)  |
| LT-4   | 8    | 42      | 43    | 7        | Trc    | -      | Illite  |
| LT_5   | Trc  | 57      | 29    | 14       |        | 56     | Illite  |
| LT_6   | 31   | 9       | 55    | 5        | 2      | Trc    | Illite, gehlenite   |
| LT_7   | 28   | 33      | 37    | 2        | Trc    | Trc    | Illite, gehlenite   |
| LT_8   | 7    | 33      | 42    | 18       | Trc    | Trc    | Illite  |
| LT_9   | 20   | 42      | 33    | 5        | Trc    | Trc    | Illite, gehlenite   |
| LT_10  | 18   | 30      | 36    | 16       | Trc    | Trc    | Illite, hematite (trc)  |
| LT_S   | 20   | 41      | 14    | 25       | Trc    | Trc    | Illite  |
| LV_1   | 20   | 45      | 20    | 3        | 3      | 9      | Illite, hematite (trc)  |
| LV_2   | 30   | 46      | 2     | 18       | 2      | 2      | Illite, hematite (trc)  |
| LV_3   | 15   | 36      | 7     | 38       | 1      | 3      | Illite, hematite (trc)  |
| LV_4   | 17   | 71      | 6     | 6        | Trc    | Trc    | Illite, hematite (trc)  |
| LV_5   | Trc  | 27      | 70    | 1        | 1      | 1      | Illite, hematite (trc)  |
| LV_6   | Trc  | 20      | 3     | 74       | 3      | Trc    | Illite, hematite (trc)  |
| LV_7   | Trc  | 68      | 7     | 25       | Trc    | Trc    | Illite, hematite (trc)  |
| LV_8   | Trc  | 75      | 15    | 10       | -      | -      | Illite, hematite (trc)  |
| LV_9   | Trc  | 70      | 22    | S        | ×      | -      | Illite, hematite (trc)  |
| LV_10  | Trc  | 71      | 11    | 8        | 6      | 4      | Illite, hematite (trc)  |
| LV_S   | 12   | 61      | 22    | 4        | 1      | Trc    | Illite  |

The presence or absence of specific mineral assemblages is often used for the estimation of the firing temperature of pottery (Cultrone et al., 2001; Iordanidis et al., 2009). According to the mineralogical study by XRD, some samples presented small crystals of gehlenite (HD-6, HD-10, LT-6, LT-7, LT-9). The presence of gehlenite crystals, calcite and illite revealed a firing temperature of over 850°C. Thermal decomposition of carbonates (calcite and dolomite) starts at approximately at 600°C and is completed around 800-850 °C (Cultrone et al., 2001), giving rise to high temperature calcium silicates or alumino-calcosilicates, such as gehlenite (which grows around clay minerals at 800 °C), wollastonite and diopside (which appear at 1000°C) (Ramos et al., 1990; Riccardi et al., 1999; Cultrone et al., 2001; Iordanidis et al., 2009; Maritain et al., 2006)). The formation of gehlenite, wollastonite and diposide occur according to the following reactions (Cultrone *et al.*, 2001):

 $KAl_2(Si_3Al)O_{10}(OH)_2$  (illite) +  $6CaCO_3$  (calcite)  $\rightarrow$   $3Ca_2Al_2SiO_7$  (gehlenite)+  $6CO_2$  +  $2H_2O$  +  $K_2O$  +  $3SiO_2$  (1)

 $CaO + SiO_2 \rightarrow CaSiO_3$  (wollastonite) (2)

 $2SiO_2 + CaMg(CO_3)_2$  (dolomite)  $\rightarrow CaMgSi_2O_6$ (diopside) + 2CO (3)

Quartz and feldspars persist at firing temperatures of up to 1000 °C (Iordanidis *et al.*, 2009). Quartz grains do not reveal any appreciable chemical and morphological transformation until the temperature of 1050°C. At this point, quartz grains could show microtextures dominated by the presence of a thin coronitic layer (Riccardi *et al.*, 2001). Therefore, dolomite disappears at 700°C, while calcite is still present at 800°C until 850°C. Gehlenite appears at 800°C by reaction of calcite with clay minerals, reducing its concentration above 1000°C (Riccardi *et al.*, 1999; Cultrone *et al.*, 2001). Finally, quartz and feldspars persist at firing temperatures of up to 1000°C. In view of the above consideration, it is possible to define the firing temperature of some samples, by studying the presence or absence of these minerals:

- Firing temperature higher than 900C°: samples with mainly quartz and feldspars (LT-1, LT-3, LV-8 and LV-9)
- Firing temperature between 900 800°C: samples with gehlenite and illite (LT-6, LT-7 and LT-9).
- Temperature between 800– 600°C: samples with illite, gehlenite and calcite (HD-6, HD-10).

The study of thin-sections revealed further important data. Organic matter was found in two samples (LT-8 and LV-9). The organic material might have been added as a binder in the preparation of the clay or the raw material itself might have contained organic material (Maritain *et al.*, 2006; Palanivel and Kumar, 2011). The existence of organic matter in the samples might also indicate that the firing conditions were not acceptable, due to unsatisfactory conditions; some organic matter may have completely burnt up, contributing to secondary porosity (Maritain *et al.*, 2006), which was observed in samples LV-10, LT-1 and LT-9.

Finally, ferric oxides, such as hematite, were found in all the samples from LV and in some samples at the two other archaeological sites (HD-5, LT-3 and LT-10). The presence of this mineral indicates that the samples were fired in the open air or in a perfectly oxidizing atmosphere at the time of their manufacture (Feliu *et al.*, 2004; Ravisankar *et al.*, 2011).

## 3.3 Chemical Study and Statistical Analysis

## 3.3.1. Major Element Compositions

The chemical study of glazed Roman ceramics by Pérez-Arantegui (1996) revealed two separate major production lines for objects found in *Hispania*. There was a production line of objects with non-calcareous bodies and a calcareous production. In this case, the samples may be classified by non-calcareous bodies, as on the left of Figure 4. Only one sample is located in the centre of the ternary diagram (HD-1). Therefore, the samples are fairly homogenous and were characterized by Al concentrations of over 50%, *K*, Na and Ca concentrations of over 70%, and Fe and Mg concentrations of below 50%. Sample HD-1 showed higher Fe and Mg contents and lower amounts of the other elements.



## Figure 4. Ternary diagram (Al2O3 - Fe2O3+MgO -K2O+Na2O+CaO)

The pottery samples were all quite homogeneous in view of these chemical features and the same results were obtained with a box and whiskers graph of the major element concentrations (Figure 5). Variability was only found for the concentration of Na, Al and Si.



Figure 5. Box and whiskers plot of the major elements

The samples could be divided into three groups depending on their typology: G1, G2 and G3 (Table I). In view of this classification, the major element compositions were represented in another box and whisker diagram for each component (Figure 6). SiO<sub>2</sub> showed a content of over 50% for the G1 group, while it had a wider range and a content of over 30% for G2 and G3 groups. SiO<sub>2</sub> and silicates (quartz, phyllosilicates and feldspars) were respectively the major element in the samples, due to the presence of minerals in the ceramic samples and in the soil samples.



Figure 6. Box and whiskers graph of the major elements of the samples according to the three groups of typologies (G1: Terra Sigillata Hispanica; G2: common pottery; and, G3: Tegulae)

## 3.3.2. Minor Element Compositions

The ceramic samples were quite homogeneous in terms of their mineralogical composition and mayor element concentrations. In this case chemical characterisation can be extremely helpful in defining the provenance (Sparato, 2011). For this reason, the study of the minor element concentrations then took place (Tables III and IV). Two different linear discriminant analyses were performed using the minor element compositions of the samples. First, the analyses were developed using the typology of the samples and second, the analysis was performed according to the origin of the samples.

The ceramic samples are represented as a function of two of the most outstanding canonical discriminant functions, thereby establishing a classification of the samples by their typology (G1, G2 and G2) and their minor and trace element chemical compositions. Function 1 is a linear combination of the different variables and the elements with the most significant standardized coefficients are Dy, Ga and Mo on the positive axis and Zr, Y and Sm on the negative one. In the case of function 2, these are Dy, Zr and Pr on the positive axis and Nd, Y and Yb on the negative one. The samples found in each group are framed within an enclosure and are characterized by a centroid, represented by a small black symbol in Figure 7A. This symbol represents the average for each group (unique values in the classification factor field) that uses the discriminant functions. Linear Discriminant Analysis showed that there were three clearly differentiated groups. G1 samples were characterized by their content of Y, Zr, Sm, Dy and Pr, G2 by their content of Mo, Dy, Ga, Zr and Pr, and finally, G3 samples were characterised by their concentrations of Mo, Dy, Ga, Nd, Yb and Y. This means that the raw materials were chosen depending on their final product.

| Sample | Li  | Be | В      | Sc   | V    | Cr   | Co | Ni | Cu  | Zn   | Ga | Ge   | Se   | Rb  | Sr  | Y    | Zr   | Nb | Mo   | Sn | Sb   | Cs | Ba   |
|--------|-----|----|--------|------|------|------|----|----|-----|------|----|------|------|-----|-----|------|------|----|------|----|------|----|------|
| HD_1   | 37  | 7  | n.d.   | 1    | 93   | 103  | 18 | 55 | 40  | 131  | 21 | n.d. | 18   | 215 | 398 | n.d. | n.d. | 6  | n.d. | 16 | n.d. | 14 | 929  |
| HD_2   | 68  | 6  | n.d.   | 20   | 242  | 143  | 19 | 64 | 27  | 115  | 27 | n.d. | n.d. | 184 | 214 | 5    | n.d. | 10 | n.d. | 9  | 2    | 10 | 950  |
| HD_3   | 43  | 6  | 16913  | 39   | 267  | 62   | 15 | 23 | 28  | 309  | 24 | 1    | n.d. | 122 | 170 | 19   | 31   | 19 | n.d. | 10 | 5    | 4  | 1508 |
| HD_4   | 124 | 6  | 17624  | 17   | 104  | 42   | 10 | 28 | 46  | 140  | 30 | n.d. | n.d. | 183 | 122 | 18   | 197  | 15 | 1    | 15 | 1    | 11 | 515  |
| HD_5   | 45  | 5  | 8131   | 17   | 251  | 54   | 8  | 24 | 19  | 39   | 29 | 1    | n.d. | 154 | 95  | 8    | 68   | 10 | n.d. | 8  | 2    | 7  | 556  |
| HD_6   | 28  | 5  | 8002   | 14   | 24   | 12   | 6  | 3  | 27  | n.d. | 25 | n.d. | n.d. | 159 | 131 | 7    | n.d. | 11 | n.d. | 4  | n.d. | 5  | 1035 |
| HD_7   | 88  | 7  | n.d.   | 13   | 202  | 47   | 13 | 17 | 141 | 141  | 35 | 1    | 2    | 213 | 120 | 13   | n.d. | 21 | n.d. | 12 | 1    | 7  | 1241 |
| HD_8   | 48  | 5  | n.d.   | 10   | n.d. | 40   | 9  | 20 | 31  | 19   | 22 | n.d. | 13   | 145 | 205 | 11   | n.d. | 15 | n.d. | 7  | n.d. | 7  | 1871 |
| HD_9   | 48  | 5  | 12093  | 12   | 223  | 41   | 8  | 58 | 14  | 17   | 22 | 1    | 1    | 162 | 102 | 17   | 39   | 12 | n.d. | 4  | 11   | 4  | 615  |
| HD_10  | 155 | 8  | 420504 | 643  | 240  | 76   | 16 | 64 | 69  | 86   | 47 | 1    | 10   | 210 | 133 | 51   | 1675 | 30 | 33   | 22 | 7    | 7  | 650  |
| HD_S   | 37  | 7  | n.d.   | 1    | 93   | 103  | 18 | 55 | 40  | 131  | 21 | n.d. | 18   | 215 | 398 | n.d. | n.d. | 6  | 1    | 6  | 1    | 2  | 969  |
| LT_1   | 142 | 6  | 472713 | 290  | n.d. | 104  | 16 | 67 | 16  | 697  | 36 | n.d. | n.d. | 179 | 392 | 55   | 2485 | 29 | 44   | 2  | 6    | 11 | 577  |
| LT_2   | 69  | 4  | 91964  | 341  | n.d. | 122  | 20 | 99 | 7   | 537  | 14 | n.d. | n.d. | 142 | 213 | 12   | n.d. | 10 | n.d. | 2  | n.d. | 8  | 618  |
| LT_3   | 82  | 4  | 104408 | 370  | 373  | 90   | 15 | 34 | 20  | 151  | 19 | n.d. | n.d. | 118 | 126 | 20   | 99   | 12 | 1    | 6  | 1    | 7  | 731  |
| LT-4   | 69  | 4  | 190093 | 429  | 78   | 41   | 9  | 44 | 10  | 536  | 15 | n.d. | n.d. | 148 | 133 | 25   | 379  | 12 | 8    | 5  | n.d. | 7  | 698  |
| LT_5   | 53  | 4  | 129716 | 390  | 145  | 36   | 8  | 21 | 24  | 227  | 18 | n.d. | n.d. | 123 | 79  | 15   | 348  | 11 | 5    | 3  | n.d. | 3  | 498  |
| LT_6   | 27  | 4  | 51665  | 210  | 141  | 23   | 9  | 15 | 18  | 157  | 13 | n.d. | n.d. | 114 | 77  | 11   | 64   | 8  | n.d. | 3  | n.d. | 3  | 455  |
| LT_7   | 52  | 3  | 87001  | 145  | n.d. | 38   | 8  | 26 | 5   | 291  | 17 | n.d. | n.d. | 188 | 463 | 16   | 134  | 10 | 2    | 5  | n.d. | 17 | 676  |
| LT_8   | 62  | 4  | 73166  | 167  | 69   | 16   | 12 | 14 | 12  | 125  | 17 | n.d. | n.d. | 163 | 146 | 23   | 54   | 14 | 1    | 6  | n.d. | 8  | 629  |
| LT_9   | 43  | 5  | 47762  | 260  | 358  | 60   | 13 | 25 | 13  | 168  | 12 | n.d. | n.d. | 97  | 47  | 6    | n.d. | 9  | n.d. | 2  | n.d. | 2  | 529  |
| LT_10  | 45  | 4  | 6886   | 3    | n.d. | 7    | 8  | 20 | 6   | 148  | 13 | n.d. | n.d. | 137 | 98  | 18   | 76   | 8  | 1    | 2  | n.d. | 6  | 497  |
| LT_S   | 30  | 3  | 95813  | 182  | 26   | 28   | 14 | 21 | 18  | 131  | 12 | n.d. | n.d. | 104 | 80  | 12   | 270  | 8  | 4    | 1  | 1    | 3  | 371  |
| LV_1   | 82  | 5  | 63909  | 33   | n.d. | 22   | 23 | 61 | 28  | 193  | 27 | n.d. | n.d. | 119 | 195 | 19   | 650  | 17 | 10   | 11 | 3    | 6  | 614  |
| LV_2   | 113 | 6  | 232982 | 290  | 5    | 75   | 26 | 90 | 45  | 217  | 38 | n.d. | n.d. | 116 | 197 | 23   | 1119 | 20 | 20   | 8  | 6    | 4  | 887  |
| LV_3   | 62  | 5  | 43094  | 4    | n.d. | n.d. | 12 | 44 | 34  | 417  | 29 | n.d. | n.d. | 106 | 83  | 21   | 571  | 20 | 7    | 15 | 4    | 5  | 539  |
| LV_4   | 55  | 4  | 25327  | n.d. | n.d. | n.d. | 8  | 37 | 15  | 143  | 20 | n.d. | n.d. | 108 | 56  | 16   | 371  | 13 | 5    | 4  | 1    | 4  | 433  |
| LV_5   | 56  | 6  | 46648  | 75   | n.d. | n.d. | 8  | 16 | 18  | 233  | 26 | n.d. | n.d. | 180 | 98  | 32   | 288  | 17 | 4    | 8  | 1    | 7  | 439  |
| LV_6   | 55  | 5  | 29165  | n.d. | n.d. | n.d. | 8  | 23 | 16  | 173  | 22 | n.d. | n.d. | 169 | 102 | 24   | 330  | 13 | 5    | 5  | 1    | 7  | 561  |
| LV_7   | 53  | 4  | 11171  | 7    | n.d. | 22   | 7  | 17 | 25  | 178  | 31 | n.d. | n.d. | 92  | 98  | 22   | 176  | 20 | 1    | 17 | n.d. | 5  | 666  |
| LV_8   | 33  | 4  | 18879  | 1    | n.d. | n.d. | 6  | 23 | 19  | 79   | 20 | n.d. | n.d. | 106 | 75  | 10   | 218  | 13 | 3    | 5  | n.d. | 4  | 495  |
| LV_9   | 55  | 4  | 67174  | 10   | n.d. | 10   | 11 | 43 | 23  | 182  | 23 | n.d. | n.d. | 97  | 72  | 15   | 385  | 13 | 6    | 4  | 1    | 3  | 545  |
| LV_10  | 43  | 4  | 23184  | n.d. | n.d. | n.d. | 14 | 61 | 33  | 110  | 21 | n.d. | n.d. | 99  | 121 | 26   | 367  | 11 | 6    | 6  | 2    | 3  | 548  |
| LV_S   | 16  | 2  | 5561   | n.d. | n.d. | n.d. | 4  | 9  | 12  | 32   | 9  | n.d. | n.d. | 89  | 94  | 13   | 119  | 5  | 1    | 1  | n.d. | 2  | 393  |

Table III. Minor and trace elements concentrations (expressed in ppm)

n.d.= not detected (below quantification limit)

In order to verify the attribution of the pottery samples to the local production, we had compared

the chemical composition of the pottery samples with the raw reference materials by a linear discriminant analysis using minor elements composition (Figure 7B). Function 1 was a linear combination of the different variables and the elements with the most significant standardized coefficients were Y,

Sm and B, on the positive axis, and Tm, Pr and Li, on the negative one. Function 2 consisted of Zr, Ho and Eu on the positive axis and Mo, Ga and Tm on the negative one.

|   | Sample | La  | Ce  | Pr | INd | Sm | Eu | Ga | 16   | Dy   | no     | Er       | Im        | 10     | Lu        | FIT       | la   | VV | Ke   | ng   | 11   | Pb   | D1   | In   | U    |
|---|--------|-----|-----|----|-----|----|----|----|------|------|--------|----------|-----------|--------|-----------|-----------|------|----|------|------|------|------|------|------|------|
| 0 | HD_1   | 30  | 62  | 7  | 26  | 4  | 1  | 2  | n.d. | n.d. | n.d.   | n.d.     | n.d.      | n.d.   | n.d.      | n.d.      | n.d. | 2  | n.d. | n.d. | 1    | 45   | 16   | 3    | n.d. |
|   | HD_2   | 34  | 70  | 8  | 29  | 4  | 1  | 4  | 1    | 2    | n.d.   | n.d.     | n.d.      | n.d.   | n.d.      | n.d.      | 1    | 3  | n.d. | n.d. | 1    | 37   | 11   | 9    | 3    |
|   | HD_3   | 28  | 61  | 7  | 27  | 5  | 1  | 5  | 1    | 4    | 1      | 2        | n.d.      | 1      | n.d.      | 1         | 2    | 6  | n.d. | n.d. | 1    | 69   | 4    | 11   | 10   |
|   | HD_4   | 33  | 72  | 9  | 33  | 7  | 1  | 6  | 1    | 4    | 1      | 2        | n.d.      | 1      | n.d.      | 6         | 2    | 3  | n.d. | n.d. | 1    | 46   | 8    | 15   | 19   |
|   | HD_5   | 22  | 42  | 5  | 19  | 3  | 1  | 3  | n.d. | 2    | n.d.   | 1        | n.d.      | n.d.   | n.d.      | 2         | 1    | 3  | n.d. | n.d. | 1    | 29   | 1    | 11   | 7    |
|   | HD_6   | 202 | 39  | 6  | 23  | 4  | 1  | 4  | 1    | 2    | n.d.   | 1        | n.d.      | n.d.   | n.d.      | 1         | 1    | 1  | n.d. | n.d. | 1    | 21   | n.d. | 12   | 7    |
|   | HD_7   | 39  | 80  | 11 | 40  | 9  | 1  | 6  | 1    | 3    | 1      | 1        | n.d.      | 1      | n.d.      | n.d.      | 2    | 6  | n.d. | n.d. | 1    | 27   | 3    | 26   | 31   |
|   | HD_8   | 35  | 68  | 9  | 33  | 6  | 1  | 5  | 1    | 3    | n.d.   | 11       | n.d.      | n.d.   | n.d.      | n.d.      | 2    | 4  | n.d. | n.d. | 1    | 21   | 1    | 14   | 8    |
|   | HD_9   | 32  | 71  | 9  | 32  | 6  | 1  | 6  | 1    | 4    | 1      | 11       | n.d.      | 1      | n.d.      | 2         | 1    | 1  | n.d. | n.d. | 1    | 23   | n.d. | 14   | 7    |
|   | HD_10  | 47  | 106 | 13 | 50  | 12 | 1  | 11 | 2    | 9    | 2      | 5        | 1         | 5      | 1         | 43        | 3    | 9  | n.d. | n.d. | 1    | 50   | 7    | 27   | 47   |
|   | HD_5   | 16  | 32  | 4  | 16  | 3  | 1  | 3  | n.d. | 2    | n.d.   | 1        | n.d.      | 1      | n.d.      | 5         | 1    | 1  | n.d. | n.d. | 1    | 27   | n.d. | 6    | 5    |
|   | LT_1   | 77  | 185 | 19 | 68  | 11 | 2  | 12 | 2    | 10   | 2      | 6        | 1         | 7      | 1         | 69        | 3    | 3  | n.d. | n.d. | 1    | 16   | n.d. | 31   | n.d. |
|   | LT_2   | 33  | 61  | 8  | 27  | 5  | 1  | 5  | 1    | 3    | 1      | 1        | n.d.      | 1      | n.d.      | 1         | 1    | 2  | n.d. | n.d. | n.d. | 15   | n.d. | 11   | 13   |
|   | LT_3   | 32  | 74  | 9  | 31  | 6  | 1  | 6  | 1    | 4    | 1      | 2        | n.d.      | 2      | n.d.      | 4         | 1    | 3  | n.d. | 11   | 1    | 13   | n.d. | 13   | 15   |
|   | LT-4   | 30  | 60  | 8  | 29  | 7  | 1  | 6  | 1    | 5    | 1      | 2        | n.d.      | 2      | n.d.      | 14        | 1    | 2  | n.d. | 4    | 1    | 33   | n.d. | 14   | 16   |
|   | LT_5   | 18  | 35  | 5  | 18  | 3  | 1  | 4  | 1    | 3    | 1      | 2        | n.d.      | 1      | n.d.      | 11        | 1    | 2  | n.d. | 1    | 1    | 6    | n.d. | 10   | 12   |
|   | LT_6   | 14  | 28  | 4  | 14  | 3  | 1  | 3  | n.d. | 2    | n.d.   | 1        | n.d.      | 1      | n.d.      | 3         | 1    | 2  | n.d. | 1    | 1    | 3    | n.d. | 8    | 10   |
|   | LT_7   | 34  | 75  | 8  | 29  | 5  | 1  | 5  | 1    | 3    | 1      | 2        | n.d.      | 2      | n.d.      | 5         | 1    | 3  | n.d. | 3    | 1    | n.d. | n.d. | 14   | 13   |
|   | LT_8   | 36  | 85  | 10 | 34  | 8  | 1  | 7  | 1    | 5    | 1      | 3        | n.d.      | 2      | n.d.      | 3         | 2    | 4  | n.d. | n.d. | 1    | 255  | n.d. | 17   | n.d. |
|   | LT_9   | 6   | 6   | 2  | 7   | 2  | 1  | 2  | n.d. | 1    | n.d.   | 1        | n.d.      | 1      | n.d.      | n.d.      | 1    | 3  | n.d. | 4    | 1    | 64   | n.d. | 4    | 10   |
|   | LT_10  | 37  | 90  | 9  | 34  | 6  | 1  | 6  | 1    | 4    | 1      | 2        | n.d.      | 2      | n.d.      | 3         | 1    | 2  | n.d. | n.d. | 1    | 17   | n.d. | 26   | n.d. |
|   | LT_S   | 12  | 26  | 3  | 11  | 2  | 1  | 2  | n.d. | 2    | n.d.   | 1        | n.d.      | 1      | n.d.      | 8         | 1    | 2  | n.d. | n.d. | 1    | 4    | n.d. | 5    | 10   |
| 2 | LV_1   | 41  | 89  | 10 | 35  | 8  | 1  | 6  | 6    | 1    | 4      | 1        | 2         | n.d.   | 2         | n.d.      | 16   | 1  | 3    | n.d. | n.d. | n.d. | 30   | 7    | 15   |
|   | LV_2   | 45  | 103 | 12 | 40  | 8  | 1  | 7  | 7    | 1    | 5      | 1        | 3         | n.d.   | 3         | n.d.      | 30   | 2  | 4    | n.d. | 1    | 1    | 40   | n.d. | 19   |
|   | LV_3   | 37  | 77  | 10 | 37  | 9  | 1  | 7  | 7    | 1    | 5      | 1        | 3         | n.d.   | 2         | n.d.      | 15   | 2  | 9    | n.d. | n.d. | 1    | 37   | n.d. | 21   |
|   | LV_4   | 28  | 64  | 7  | 26  | 6  | 1  | 5  | 5    | 1    | 4      | 2        | 2         | n.d.   | 1         | n.d.      | 10   | 1  | 2    | n.d. | n.d. | n.d. | 30   | n.d. | 14   |
|   | LV_5   | 33  | 69  | 9  | 33  | 9  | 1  | 7  | 7    | 1    | 6      | 1        | 3         | n.d.   | 3         | n.d.      | 8    | 2  | 3    | n.d. | n.d. | 1    | 32   | n.d. | 21   |
|   | LV_6   | 37  | 84  | 10 | 34  | 7  | 1  | 6  | 6    | 1    | 5      | 1        | 2         | n.d.   | 2         | n.d.      | 9    | 1  | 2    | n.d. | n.d. | 1    | 33   | n.d. | 18   |
|   | LV_7   | 39  | 75  | 11 | 39  | S  | 1  | 7  | 7    | 1    | 5      | 1        | 2         | n.d.   | 2         | n.d.      | 6    | 2  | 12   | n.d. | 1    | 1    | 35   | 1    | 24   |
|   | LV_8   | 19  | 43  | 5  | 19  | 4  | 1  | 3  | 3    | 1    | 3      | 1        | 1         | n.d.   | 1         | n.d.      | 5    | 1  | 3    | n.d. | 1    | 1    | 19   | n.d. | 13   |
|   | LV_9   | 19  | 42  | 5  | 19  | 4  | 1  | 4  | 4    | 1    | 3      | 1        | 2         | n.d.   | 1         | n.d.      | 10   | 1  | 2    | n.d. | n.d. | 1    | 28   | n.d. | 9    |
|   | LV_10  | 30  | 73  | 8  | 29  | 6  | 1  | 6  | 6    | 1    | 5      | 1        | 3         | n.d.   | 2         | n.d.      | 10   | 1  | 2    | n.d. | 2    | 1    | 59   | n.d. | 16   |
|   | LV_S   | 18  | 43  | 5  | 17  | 4  | 1  | 3  | 3    | n.d. | 3      | 1        | 1         | n.d.   | 1         | n.d.      | 4    | 1  | 1    | n.d. | n.d. | n.d. | 21   | n.d. | 8    |
| 2 |        |     |     |    |     |    |    |    |      |      | nd = 1 | ant data | acted (he | low on | antificat | ion limit | F)   |    |      |      |      |      |      |      |      |

Table IV. Minor and trace elements concentrations (expressed in ppm)

The samples could be divided into three groups according to the composition of their minor elements and the chemical composition of the soils of each site. The ceramics were therefore undoubtedly fabricated with clay from the vicinity of each archaeological site, and there is no indication of sample transport. Due to the fact that there are three different typologies in each deposit (*terra sigillata hispanica*, common pottery and *tegulae*), the clay deposit from each archaeological site was used to make ceramic vessels following different technological choices (Santacreu and Vicens, 2012).



Figure 7. Graphical representation of the samples as a function of two canonical discriminant functions. A: According to their typology. B: According to the sample origin

## **4. CONCLUSIONS**

There is a gap in scientific and technical knowledge of the mineralogical and chemical properties of Roman ceramics from Ávila region (Centre of Spain). Hence, this present study report a novel study of the samples found in three archaeological deposits of this region which include a visual, mineralogical, textural and statistical study of the ancient pottery samples and their potential local/regional raw materials. Manufacturing conditions and the origin of the samples from three Roman archaeological sites were determined from the pottery samples, so as to gain mineralogical, textural and chemical information.

Two kinds of manufacturing process were deduced from the analyses of the ceramic fragments: the addition of non-plastic inclusions (coarse texture) into the clay body to improve its refractory properties and fine ceramic without non-plastic inclusions (fine texture). The non-plastic inclusions were added, intentionally or otherwise, into the clay body depending on the final typology of the sample. The presence of firing minerals revealed the temperature of the manufacturing process. The samples were manufactured under three different temperature conditions: temperatures higher than 900C°, temperatures of between 900 – 800°C and temperatures of between 800– 600°C. In addition, examination of the pottery fragments revealed firing processes with three different redox environments: samples fired under oxidizing conditions (most important); samples fired under reductive conditions; and, samples fired under irregular conditions. The choice of one particular firing process with its oxidizing conditions would have determined the use to which the clay vessels were put (typology).

The results had showed that the raw materials were initially chosen in view of the final use (typology of the samples; *terra sigillata hispanica*, common pottery and *tegulae*) following different technological choices. And finally, the raw materials, used in the manufacture of the ceramics, were extracted from an area nearby the archaeological site. There was no indication of sample transport.

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